



i	INTRODUCTION
01	FIRE & SMOKE DAMPERS
02	Curtain Fire Damper
04	Motorized Fire Damper
07	Motorized Combination Fire & Smoke Dampe
09	Access Door
11	VOLUME CONTROL DAMPERS
12	Volume Control Damper
15	Round Volume Control Damper
16	Non-Return Damper
16	Pressure Relief Damper
18	LOUVERS
19	Sand Trap Louver
24	Fresh Air Louwer

NAFFCOFlow.com Contents



### Introduction

NAFFCO Flow Control provides a complete solution for the HVAC and construction projects, along with the customized system design and supply for the unique projects.

Since its inception, NAFFCO Flow Control has been continuously striving through its research and development to find out the ever changing needs of the market and cater to the same, with the help of its carefully selected principals. The product portfolio offers a wide, unique & exclusive range of innovative, cost effective and eco-friendly products.

We are committed to provide the highest quality products and solutions therefore, we only supply globally recognized and approved products such as UL, FM, Kitemark, LPCB, CE, WRAS, Applus, AMCA and more. The product portfolio ranged from Shield's Steel & HDPE piping systems to the complete robust system for the industrial ventilation and more.

State-of-the-art FM approved HDPE Pipes are manufactured here in the UAE, with its full range. We do supply the fusion machines along with the technicians for on-site operations.

HDPE fittings category include segmented and moulded fittings with an option of custom fittings.

With representation in Middle East and North Africa (MENA) region, we simultaneously works on opportunities to explore new markets.

We believe in total customer satisfaction thus, ensure qualified and well-experienced support team to better understand your concerns and solve them in time.

Introduction NAFFCOFlow.com



# Fire & Smoke D a m p e r s









#### **Curtain Fire Damper** NFC FD 4000 Series

Models:

NFC FD 4000 A: Blades inside air stream

NFC FD 4000 B: Blades partially inside air stream

NFC FD 4000 C: Blades completely out of air stream

NFC FD 4000 C (M): Multi-section fire damper



Curtain Fire Damper with Installation Frame (HVAC)

#### MODEL: NFC FD 4000C

(Blades completely out of air stream)

#### STANDARD CONSTRUCTION

Frame is welded construction of GI sheet 1.2mm FRAME:

High quality roll formed GI blades 0.8mm thick ribbed BLADE:

for extra strength. Blades Interlocked

Standard Fusible Link fuses at 72°C (165°F) UL Listed **FUSIBLE LINK:** 

Constant Force Coil Springs of stainless steel SPRINGS:

Ramp Bracket to hold spring and for positive latching RAMP BRACKET:

1.5 hour firerated - V/H FIRE RATING: Galvanized Mill Finish. FINISH:



NFC FD 4000C Blades completely out of air Stream

#### **OPTIONAL**:

GI Steel as per NFPA Table 3.4.6.3 SLEEVE:

Other rating of 95°C (202°F), 124°C (260°F) FUSIBLE LINK: Minimum 40mm x 40mm x 1.6mm thick **RETAINING ANGLE:** 

**HVAC** or as Required INSTALLATION FRAME:

MICRO SWITCH: For BMS open-close indication

Externally mounted open, close visible INDICATOR: MATERIAL: Can be stainless steel if specified.





NFC FD 4110C (0)

#### **AVAILABLE OPTIONS**

- NFC FD 4000 A Blades inside air stream
- NFC FD 4000 B Blades partially inside air stream
- NFC FD 4110 C (o/v) Circular oval spigot
- NFC FD 4003 C Firerated 3 hrs Dynamic V/H.
- NFC FD 4000 C Multi-Section Fire Damper









Multi-Section Fire Damper

**NOTE:** Standard construction is same as mentioned above.



#### Motorized Combination Fire & Smoke Damper Model: NFC MFSD 4710

These Dampers are designed to block spread of fire & Smoke through ducts, walls and ceilings. Very efficient for use in Engineered Smoke Extraction System.



Motorized Combination Fire & Smoke Dampers (MFSD)

#### SALIENT FEATURES

- Thermoelectric resetting devise & spring return actuator
- Designed and Manufactured as per BS 476 parts 8 & 20
- In accordance with UL555 & UL555S for Fire & Smoke Safety. Meets NFPA 90A
- Fire rating of 1.5/3 hrs with smoke leakage class I/II/III
- Isolates compartments of Fire in Ventilation Systems
- High performance Fire & Smoke isolating damper
- Can be used as Smoke Damper for Smoke Extraction System.



MFSD with actuator mounted inside

#### MODEL: NFC MFSD 4710

#### STANDARD CONSTRUCTION

FRAME: Frame material is GI steel sheet 16G, G 90
 BLADES: High quality, '3V' formed GI blades 1.5mm thick
 JAMB SEALS: Compression type. SS Side jamb seals for free

movement of blades

LINKAGES: Electroplated or GI steel. Opposed blade operation

BUSHES: Brass/Bronze sintered bushes (iolite)

JACK SHAFT: 12.5mm or ½" diameter Zinc Electro-plated shaft

BLADE AXLES: 12mm zinc electroplated or GI stub axles
 BLADE STOP: 18G (1.2mm) GI sheet formed angle

TIP SEALS: Graphite/Silicon rubber blade tip seals standard

TRD: Thermoelectric Tripping Device, 165°F (72°C) UL Listed
 RATING: Fire Rated for 1.5 or 3 hrs. & Smoke Leakage class I/II/III

at 250°F or 350°F

ACTUATOR: UL Listed spring return with 24V/230V AC Supply

SIZE: Min. 6"x 8". Max. single section 36" X 36". Larger sizes in

multi-section

UNDERSIZED: Standard fabrication ¼" undersized from the order size

or specify exact size

• SLEEVE: Standard 270mm or 400mm, as required

VARIANTS: NFC MFSD 4710 - 3: Fire Rated 3hrs

NFC - MFSD 471 0 S - Frame and blades in SS material NFC - MFSD 4720 - Blade double wall 20G (1.0 mm) GI

AEROFOIL..



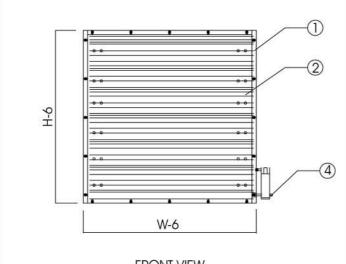
Multi frame MFSD

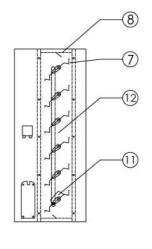
Page 4 NAFFCOFlow.com



#### MOTORIZED Combination FIRE & SMOKE DAMPER

#### DIMENSIONS (mm)





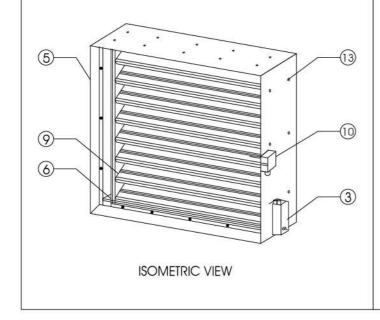
FRONT VIEW

SECTIONAL VIEW





- 2. 3V- GROOVE BLADES G.I 1.5MM
- 3. SPRING RETURN ACTUATOR
- 4. JACK SHAFT
- 5. SLEEVE
- 6. BRASS BRUSH
- 7. SILICON RUBBER TIP SEAL
- 8. BLADE STOPPER
- 9. SIDE SEAL
- 10. THERMOELECTRIC RESETTABLE TRIPPING DEVICE
- 11. JACK SHAFT LEVER
- 12. SIDE LINKAGE
- 13. BOLTS AND NUTS





In line with NAFFCO Flow Control policy for continuous product development, NAFFCO Flow Control has the right to change specifications without prior notice.



#### Motorized Smoke Damper Model: NFC MSD 4610

The Motorized Smoke Dampers are designed to block spread of Smoke through ducts & also extraction of smoke through shafts.



Motorized Smoke Damper

#### SALIENT FEATURES

- Spring Return Actuator. Can take signal from FACP through smoke detector
- Designed and Manufactured as per BS 476 parts 8 & 20
- In accordance with UL555S standard for Fire Safety. Meets NFPA 90A
- Smoke leakage class I/II/III
- Isolates compartments of Smoke in Ventilation systems
- Suitable for installation in sheet metal ductwork.

#### Model: NFC MSD 4610

#### STANDARD CONSTRUCTION

FRAME: Frame material is GI steel sheet 16G, G-90
 BLADES: High quality, '3V' formed GI blades 1.5mm thick

JAMB SEALS: Compression type SS. Side jamb seals for free movement

of blades

LINKAGES: Electroplated or GI steel. Opposed blade operation

BUSHES: Brass / Bronze sintered bushes (iolite)

• JACK SHAFT: 12.5mm or ½" diameter Zinc Electro-plated shaft

BLADE AXLES: 12mm zinc electroplated or GI studs

BLADE STOP: 18G (1.2mm) galvanized steel sheet angle
 ACTUATOR: UL Listed spring return with 24V/230V AC Supply

RATING: UL listed with smoke leakage class I at 250°F or 350°F

SIZE: Min. 150mm x 150mm max. single section
 914mm x 914mm. Larger sizes in multi-section

UNDERSIZED: 1/4" under ordered size unless specified exact size
 SLEEVE: Standard 200mm, 250mm or big size as required
 VARIANTS: NFC MSD 4610 S - Frame & blade in SS material

NFC MSD 4620 - Class II @ 250°F or 350°F.



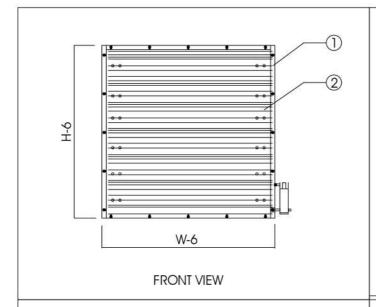
Motorized Smoke Damper

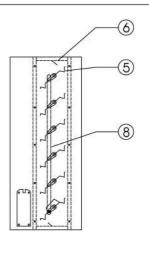
Page 6 NAFFCOFlow.com



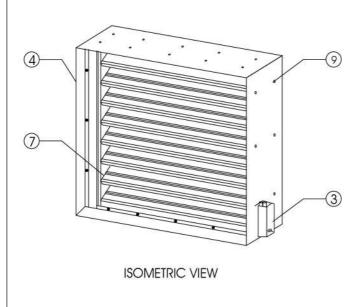
#### MOTORIZED SMOKE DAMPER

#### DIMENSIONS (mm)





SECTIONAL VIEW



#### **DESCRIPTION**

- 1. CASING G.I 1.5MM
- 2. 3V- GROOVE BLADES G.I 1.5MM
- 3. SPRING RETURN ACTUATOR
- 4. SLEEVE 200 mm
- 5. SILICON RUBBER TIP SEAL
- 6. BLADE STOPPER
- 7. SIDE SEAL
- 8. SIDE LINKAGE
- 9. BOLTS AND NUTS



In line with NAFFCO Flow Control policy for continuous product development, NAFFCO Flow Control has the right to change specifications without prior notice.





#### Motorized Fire Damper Model: NFC MFD 4810

The Motorized Fire dampers are designed to control spread of fire through ducts, walls, floors and ceilings.

#### SALIENT FEATURES

- Fusible link or Thermoelectric tripping devise (TRD) with spring return actuator
- Designed and Manufactured as per BS 476 parts 8 & 20
- In accordance with UL555 standard for Fire Safety. Meets NFPA 90A
- Fire rating of 1.5/3 hrs; Static and Dynamic
- Isolates compartments of Fire in Ventilation system
- Block the spread of fire through ducts, partition walls or floors.

# Model: NFC FD 4810 STANDARD CONSTRUCTION

FRAME: Frame material is GI steel sheet 16G, G-90
 BLADES: High quality, '3V' formed GI blades 1.5mm thick
 JAMB SEALS: Compression type. SS Side jamb seals for free

movement of blades

LINKAGES: Electroplated or GI steel. Opposed blade operation

BUSHES: Brass/Bronze sintered bushes (iolite)

JACK SHAFT: 12.5mm or ½" diameter Zinc Electro-plated shaft

BLADE AXLES: 12mm zinc electroplated or GI studs

BLADE STOP: 18G (1.2mm) galvanized steel formed angle
 FUSIBLE LINK: Standard fusible link 165°F (72°C) UL Listed or

36" X 36" single section

Thermoelectric Tripping Device (TRD)

ACTUATOR: UL Listed spring return with 24V/230V actuator
 SIZE: Min. 150mm x 150mm. Larger sizes in multi-section

**UNDERSIZED:** 1/4" under ordered size unless specified exact

VARIANTS: NFC MFD 4810 S - Frame & blade in SS material NFC

MFD 4820 - Blade double wall 20G (1 mm) GI

AEROFOIL.



MFD without sleeves



TRD & Spring Return Actuator

Page 8 NAFFCOFlow.com



#### Access Door Model: NFC AD 4025

Access doors are designed to provide access to Fire dampers, Volume control dampers and Filters etc. in Ventilation system.



#### **ACCESS DOOR**

Duct Access door allows easy and convenient access while providing a secure, positive seal when closed. The NFC AD 4000 series models offer quality, access doors with double skin construction in accordance with SMACNA requirements and quick simple installation. Access doors provide easy mounting and positive closure. All models are available in a wide variety of sizes to suit any specific application.

# Model: NFC AD 4025 STANDARD CONSTRUCTION

Double walled 24 Gauge (0.7mm), Galvanized steel sheet door panel for strength Frame construction in 22 Gauge (0.9mm)

- 1" (25mm) thick Fibre glass wool insulation for reduced noise and heat transfer
- Notched knock-over tabs.
- Progressive action, zinc plated cam-locks for positive closure
- Synthetic gasket for positive seal.

#### **AVAILABLE OPTIONS**

- 1-1/2" (40mm) thick fibrealass wool insulation
- Or 2" (50mm) thick fibreglass wool insulation.

#### MODEL: NFC AD 4025 H

- Continuous hinge on one edge
- One Cam-lock on opposite edge (centrally) sizes up to 350mm
- Two Cam-locks on opposite edge on larger sizes.

#### MODEL: NFC AD 4025 RH

- Butt hinged on one edge
- One Cam-lock on opposite edge centrally placed for sizes up to 350mm
- Two Cam-locks on opposite edge on larger sizes.



Access door with handles & cam lock



Access door with continuous hinges & cam lock



#### ACCESS DOOR

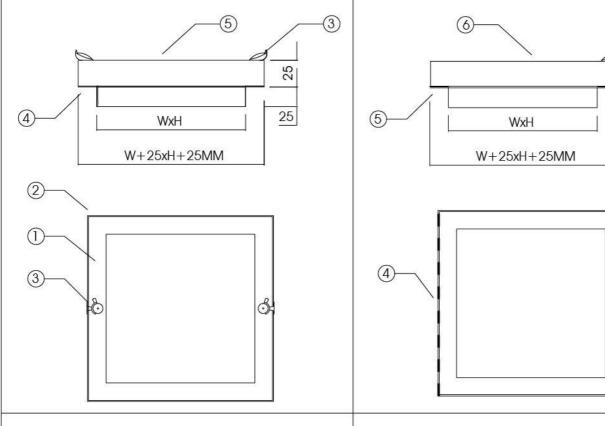
#### DIMENSIONS (mm)

(3)

25

25

8



#### ACCESS DOOR - NFC AD 4025

#### **DESCRIPTION**

- 1. DOOR PANEL
- 2. FRAME
- 3. SELF TIGHTENING CAM LOCKS
- 4. 12MM WIDE GASKET
- 5. MINERAL WOOL INSULATION

#### ACCESS DOOR - NFC AD 4025H

#### **DESCRIPTION**

- 1. DOOR PANEL
- 2. FRAME
- 3. SELF TIGHTENING CAM LOCKS
- 4. CONTINUOUS HINGED
- 5. 12MM WIDE GASKET
- 6. MINERAL WOOL INSULATION

#### AVAILABLE SIZES (MM)

W×H	Hole Sizes*
200 x 150	200 x 150
200 x 200	200 x 200
300 x 300	300 x 300
600 x 600	600 x 600

<sup>\*</sup>NOTE: Holes in ductwork must be cut in accordance with sizes above.

In line with NAFFCO Flow Control policy for continuous product development, NAFFCO Flow Control has the right to change specifications without prior notice.

Page 10 NAFFCOFlow.com



# Volume Control D a m p e r s









#### Volume Control Damper NFC VD 2000 SERIES

NFC VD 2100 G-G-F VCD with '3V' GI Single Skin Blades

#### USAGE & APPLICATION

NAFFCO high quality Volume Control Dampers are designed for quiet, efficient and reliable air volume control in HVAC systems. These dampers allow even distribution and control of airflow under conditions of high duct pressures.



NFC VD 2200 G-AL-F VCD with AL 'Aerofoil' Blades

#### MODELS

- NFC VD 2100 G-G-F (Flange type, Single Skin Blade)
- NFC VD 2200 G-G-F (Flange type, Double Skin Blade).

#### STANDARD CONSTRUCTION

FRAME: 1.2mm thick (18G) GI. Integral Flange for duct connections
 BLADE: 1.2mm thick (18G) GI, single skin blades '3V' form. or 1.5mm GI

double skin 'aerofoil' shape. Dampers up to 250mm height are

single blade construction

BEARINGS: Nylon/PVC bush is standard. Brass/Sintered Bronze oil impregnated

bush optional

• AXLES: Square or Round. Spindles are either welded/riveted or bolted as

per specification

LINKAGE: 3x12mm zinc plated flat steel linkage. Opposed blades. Linkage

external & concealed

• QUADRANT: GI manual lockable quadrant with "open", 1/2', 1/4' & "close"

markings

• TIP SEAL: Rubber foam gasket at the blade tips to min. air leakage in

"close" position

SIZE: Single section min. size 150x150mm & max. 1200x1200mm

FINISH: Mill finish

OPTIONAL: Position indicators for 'open/close' indication are optional.

#### AVAILABLE OPTIONS

- NFC VD 2200 G-AL-F: same as above but blades are Extruded Double skin AL
- NFC VD 2100 G-S-F: same as above but blades are SS
- NFC VD 2100 S-S-F: same as above but Frame, blades, spindles are SS
- NFC MVD 2100 G-G-F: same as above with BELIMO/HONEYWELL actuator.
- NFC FRVD 2200 G-G-F: Fire Rated VCD



NFC MVD 2200 G-AL-F Multi-section Motorized VCD

Page 12 NAFFCOFlow.com



#### Volume Control Damper NFC VD 2000 SERIES

#### MODELS

Motorized VCD with Actuator



NFC VD 2100 G-G-SL (Sleeve type, Single Skin Blade)

NFC VD 2200 G-G-SL (Sleeve type, Double Skin Blade).

#### STANDARD CONSTRUCTION

FRAME: 1.2mm thick (18G) GI. 'HAT' shape for duct connections
 BLADE: 1.2mm thick (18G) GI, single skin blades '3V' form. or 1.5mm

GI double skin 'aerofoil' shape

BEARINGS: Nylon/PVC bush is standard. Brass/Sintered Bronze oil

impregnated bush optional

AXLES: Square or Round. Spindles are either welded/riveted or bolted

as per specification

LINKAGE: 3x12mm zinc plated flat steel linkage. Opposed blades opn.

Linkage external concealed

QUADRANT: GI manual lockable quadrant with "open", 1/2', 1/4' & "close"

markings

TIP SEAL: Rubber foam gasket at the blade tips to minimize air leakage

in "close" position

SIZE: Single section min. size 150x150mm & max. 1200x1200mm.

Larger sizes as multiple sections

SLEEVE: Suitable gauge of all around sleeve provided for motorized

operation

FINISH: Mill finish

OPTIONAL: Position indicators for 'open/close' indication are optional.

#### AVAILABLE OPTIONS

- NFC VD 2200 G-AL-SL: same as above but blades are Extruded Double skin AL
- NFC VD 2100 G-S-SL: same as above but blades are SS
- NFC VD 2100 S-S-SL: same as above but Frame, blades, spindles are SS
- NFC MVD 2100 G-G-SL: same as above with BELIMO/HONEYWELL actuator.

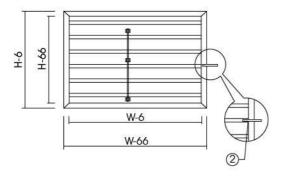
3) Linkage



NFC VD 2100 G-G-SL Opposed blade operation



VCD with Sleeve Type Frame

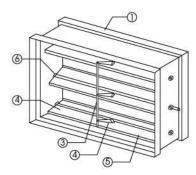


1) GI Frame

2) GI Spindle

150 100 9-M×9+H

4) GI Blades



5) Stopper Strip

6) Bush Bearing





NFC VD 2200 G-G-P

#### Volume Control Damper NFC VD 2000 SERIES

Volume Control Dampers are designed for quiet, efficient and reliable air volume control in ventilation system.

#### MODELS

- NFC VD 2200 G-G-P
- NFC VD 2200 G-G-S&C.

NFC VD 2200 G-AL-S&C



#### STANDARD CONSTRUCTION

FRAME: 1.2mm thick (18G) GI. Frame shape is plain 'box' type or "Slip & Clip"

joint to suit ductwork connections. Frame is a spot welded construction

BLADE: 1.2mm thick GI, single skin blades '3V' formed or 1.5mm double skin

'aerofoil' shape. Damper up to 250mm height is single blade

construction

BEARINGS: Nylon/PVC bush is standard. Brass/Sintered Bronze bush optional
 AXLES: Square/Round. Spindles are either weld/riveted/bolted as per specs.
 LINKAGE: 3x12mm zinc plated flat steel linkage. Opposed blades open. Linkage

external concealed

QUADRANT: Manual lockable with "open", 1/2', 1/4' & "close" markings

• TIP SEAL: Rubber foam gasket at the blade tips to minimize air leakage in

"close" position

SIZE: Single section min. size 150x150mm & max. 600x600mm

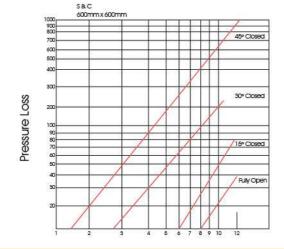
FINISH: Mill finish.

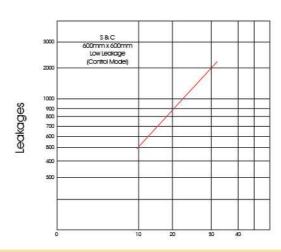
#### **AVAILABLE OPTIONS**

- OVCD-220 G-AL-SP: same as above but Blades are AL aerofoil shape
- OVCD-220 G-AL-SC: same as above but Blades are AL aerofoil shape.



Multi-Frame VCD





Page 14 NAFFCOFlow.com



# ROUND VCD NFC RVD 2100 SERIES

Volume Control Dampers are designed for quiet, efficient and reliable air volume control in ventilation system with Round Ducts.



#### USAGE & APPLICATION

 NFC RVD 2100 Circular Damper allows even distribution and control of airflow under conditions of high duct pressures. Dampers can be manual with a manual locking quadrant or motorized with awide range of electrical actuators.



Motorized Round VCD NFC MRVD 2100 G-G-R

#### MODELS

NFC RVD 2100 G-G-R.

#### STANDARD CONSTRUCTION

CASING: GI casing 24G/22G for dia. up to 350mm & 22G/20G for higher dia. Round casing is

manufactured by rolling suitable size GI sheet and spot welded at seam edges.

Swagging at both ends to accommodate ductwork connections

BLADE: GI steel single skin blades, 18G thick for sizes up to 500mm. 16G for sizes above 500mm.

diameter. Single skin blades are cut to round shape, reinforced at centre to

accommodate spindle assembly and provide touchness

BEARINGS: Brass/Nylon/PVC bush standard. Bronze bush optional

AXLES: Blades are weld/riveted with Zinc plated axles. Square or round

QUADRANT: GI manual lockable with "open", "\( \frac{1}{2} \), "\( \frac{1}{4} \) & "close" markings

• TIP SEAL: Rubber foam gasket at the blade round edge to minimize air leakage in "close" position

FINISH: Mill finish

SIZE: Min. 100mm, Max. 600mm diameter. Dampers up to 600mm are single blade

construction

2) Blade

OPTIONAL: Position indicators for 'open/close' indication are optional.

#### **AVAILABLE OPTIONS**

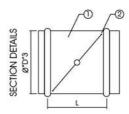
NFC MRVD 2100 G-G-R

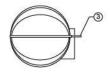


1) Frame



3) Spindle









Pressure Relief Damper

#### Non Return Damper Model: NFC NRD-2000

Pressure Relief Damper Model: NFC PRD-2000

#### USAGE & APPLICATION

- NAFFCO make Non Return Dampers (NFC NRD 2000 series) are designed for automatic shut off of
  individual sections of the air conditioning system. With the fan in running condition, the degree of
  blade opening is a function of air velocity. If the fan is turned off, the blade will close automatically.
  In a multi fan installation this prevents back draughts through non-operating fan
- NAFFCO make Pressure Relief Dampers, NFC PRD 2000 series models are also called Self Closing Dampers or Gravity Dampers or Pressure Relief Dampers. The blades are smooth, reliable and designed for energy saving. These are air operated, opening or closing dampers for intake, discharge and pressure relief vents in air conditioning systems. Also, designed to maintain a constant air pressure level inside pressurized rooms.

#### MODELS

- NFC NRD 2000 IW / NFC PRD 2000 IW: Internal wall mounted
- NFC NRC 2000 RD / NFC PRD 2000 RD: Round duct mounted
- NFC NRD 2000 SD / NFC PRD 2000 SD: Rectangular duct mounted
- NFC NRD 2000 EW / NFC PRD 2000 EW: External wall mounted.

#### STANDARD CONSTRUCTION

CASING: The casing is made from high quality AL/GI sheet steel of 18G

thickness

BLADES: Blades are made of 0.6mm to 1.0mm thickness AL/GI steel sheet.

Parallel action blades

• BUSHES: Blades are fitted with nylon bushes for rattle free and smooth

operation

GASKETS: Blades are sealed with foam/rubber gasket at the bottom edge to

prevent rattling noise and facilitate air tight operation

OPERATION: Frame is fitted with AL/GI stopper to prevent the over movement of

blades. Additional centre partition shall be provided if height or

length is more than 900mm.



Non-Return Damper Wall Mounted



Non-Return Damper Wall Mounted

Page 16 NAFFCOFlow.com

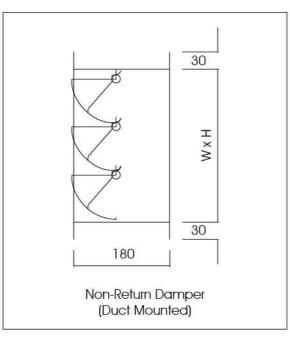


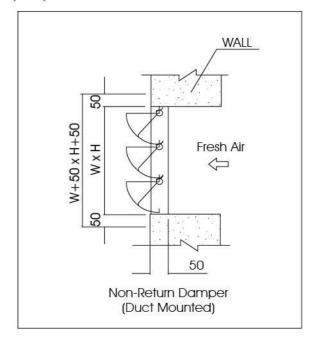
Non Return Damper Model: NFC NRD-2000

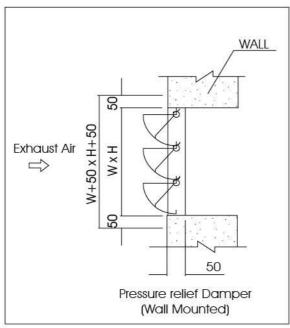
Pressure Relief Damper Model: NFC PRD-2000

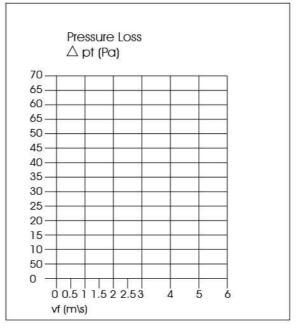


#### **DIMENSIONS (MM)**



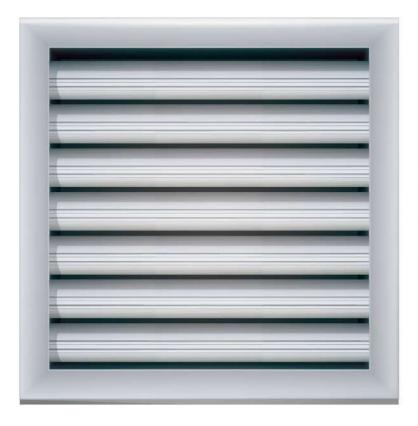


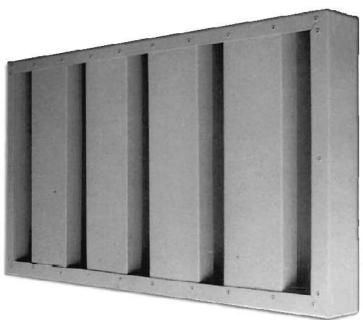






# Fresh Air & Sand Trap L O U V C I S







#### **Sand Trap Louver**

Sand Trap Louver act as a pre-filter for air conditioning plants to protect from extreme levels of environment pollution & sand dust.



USAGE & APPLICATION

- The sand trap louver is used at the fresh air inlet side. It lowers the
  dust loading of conventional filtration as it is designed to
  separate large size sand particles at low to medium speeds
- The STL is designed to separate large particles at low air velocities, thus avoiding excessive dust loading of conventional filters. It's not intended as a substitute for conventional supply air filtration plant
- The vertically arranged sections and holes at the bottom surface to drain separated sand particles ensure that STL is self-cleaning and maintenance-free.



STL with Mesh

#### **F**EATURES

- 1. Designed for intake applications to separate sand from Inlet air
- For bigger sizes, several split sections can be combined to provide any size
- 3. Multi-sections are supplied with additional sand chute & loose channels for fitting on site
- 4. Provided with auto emptying sand drain holes from the base
- 5. Choice of either galvanized steel or aluminium construction
- **6.** Range of Bird mesh and Insect Screens, as an option to protect against unwanted objects.



STL with sand chute





# Model: NFC STL GI 9710 Standard Construction

#### STANDARD CONSTRUCTION

• FRAME: 1.2mm thick GI sheets G-90, as per ASTM653 Standard

BLADES: 0.9mm to 1.2mm thick GI sheets G-90, as per ASTM653 Standard

ASSEMBLY: Mechanically fastened with GI rivets

BIRD MESH: ½" x ½" x 0.051" or 12mm x 12mm x 1mm dia, wire GI mesh PVC coated

FINISH: Mill Finish.

#### **OPTIONS (UPGRADES)**

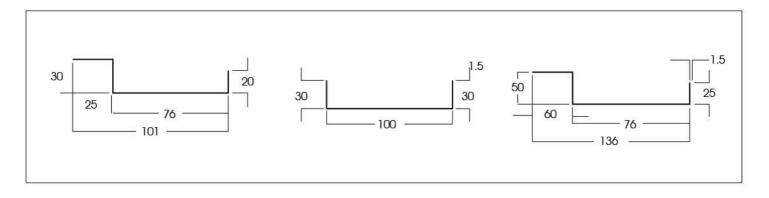
- Powder Coated or Spray Paint Finish
- Variety of Bird and Insect Mesh
- Heavy duty STL with frame of 14G GI
- Fresh Air Intake System with Wire Mesh, VCD, sliding AL Filter (removable).

#### **DIMENSIONS**

- Width 'W' and Height 'H' are opening dimensions
- STL is provided with approximately ½" undercut
- Shipping weight is approximately 4 lbs/sq.ft
- Sizes: Standard sizes are as below. Other sizes are optional
  - Min. size panel = 12" W x 10" H
  - Max. single Panel = 64" W x 48" H.



#### NFC STL GI 9710 DIMENSION (STANDARD)



Page 20 NAFFCOFlow.com



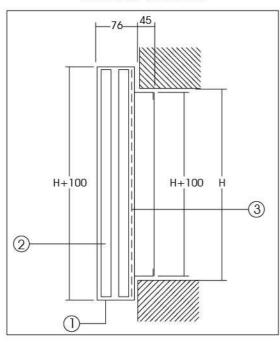
#### Sand Trap Louver

Sand Trap Louver act as a pre-filter for air conditioning plants to protect from extreme levels of environment pollution.

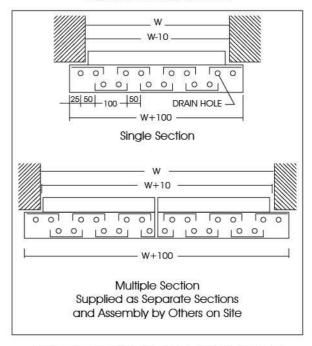


Sand Trap Louver

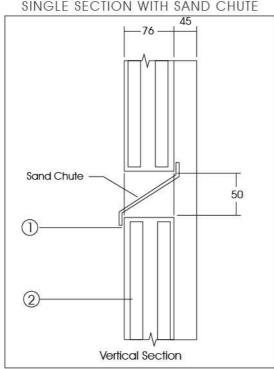
#### VERTICAL SECTION



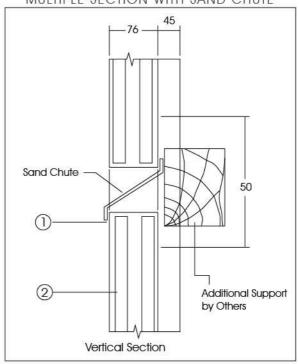
#### HORIZONTAL SECTION



#### SINGLE SECTION WITH SAND CHUTE



#### MULTIPLE SECTION WITH SAND CHUTE







Sand Trap Louver - Aluminium

#### Sand Trap Louver Model: NFC STL AL 9710

Sand Trap Louver act as a pre-filter for air conditioning plants to protect from extreme levels of industrial pollution.

# Model: NFC STL AL 9710 STANDARD CONSTRUCTION

FRAME: 1.mm thick nominal; 6063-T6 extruded aluminium alloy. Conform to B\$1474
 BLADES: 1.mm thick nominal; 6063-T6 extruded aluminium alloy. Conform to B\$1474

ASSEMBLY: Mechanically fastened with AL Rivets 4.8mm x 12mm

• SCREEN: ½" x ½" x 0.051" diameter wire or 12mm x 12mm x 1mm AL coated wire

FINISH: Mill Finish or Powder coated.

#### OPTIONS (UPGRADES)

- Powder Coated or Spray paint Finish
- Variety of Bird and Insect Mesh
- Heavy duty STL with frame of 2 to 2.5mm thickness
- Fresh Air Intake System with Wire Mesh, VCD, sliding AL Filter (removable).

#### DIMENSIONS

- Width 'W' and Height 'H' are opening dimensions
- STL is provided with approximately ½" undercut
- Shipping weight is approximately 3 lbs/sq.ft
- Standard sizes are as below. Other sizes are optional
  - Min. size panel = 12" W x 10" H
  - Max. single panel = 64" W x 48" H.

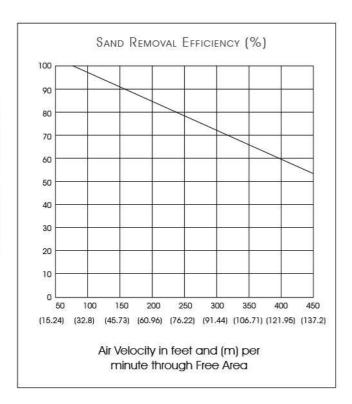


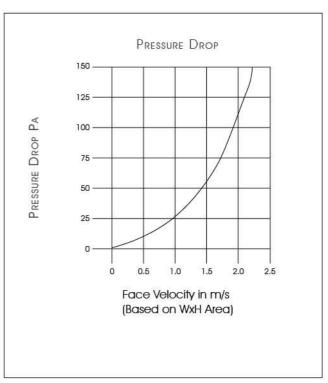
Page 22 NAFFCOFlow.com



#### Sand Removal Efficiency

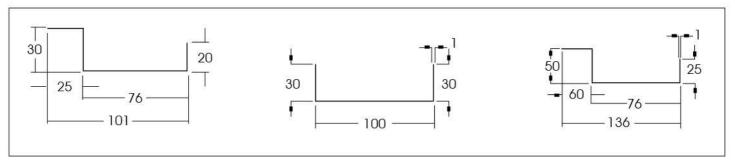
Assembly Sketches





The Filtration Performance is Dependant on the Dust Type & The Velocity of The Air									
Particle Size	Filtration Efficiency in %								
Range	@ 1.0m/s	@ 2.0m/s							
350 - 700	90	70							
75 - 700	60	Approx. 30							

#### NFC STL AL 9710 Extruded Sections



NOTE: Dimensional Tolerance as per EN: 12020-2-2001, EN 755-9-2001





#### Fresh Air Louver Model: NFC FAL GI 9910

Stationary Louver is designed to provide air intake and air exhaust openings in building exterior walls to protect against the direct ingress of rain.

#### Model: NFC FAL GI 9910

STANDARD CONSTRUCTION

The blades are positioned on 45mm to 93mm minimum centres up to 112mm maximum centres at 45 degrees and has a high free area to provide minimum resistance to airflow.

FRAME: Gauge 16 ga. /18 ga. from formed Galvanized steel sheet
 BLADES: Gauge 18 ga. / 20 ga. from formed Galvanized steel sheet

• BIRD SCREEN: Galvanized steel, 12 x 12 x 1mm (std. supply)

MIN SIZE: 300mm x 300mm

• MAX SIZE: 1200mm W x 2000mm H as single section. (Up to 2200mm W x 2000mm H as a

single section with vertical mullion on centre. Larger sizes will be in multiple sections).

#### OPTIONS:

Code Z - Painted to RAL (Epoxy coated)

Code I - Insect Screen in galvanized steel 1mm x 1mm x 0.4mm

Code T - Bird Screen in Stainless steel 12mm x 12mm x 0.7mm.

Louver wall with door for enclosure



Fresh Air Louver - Gl

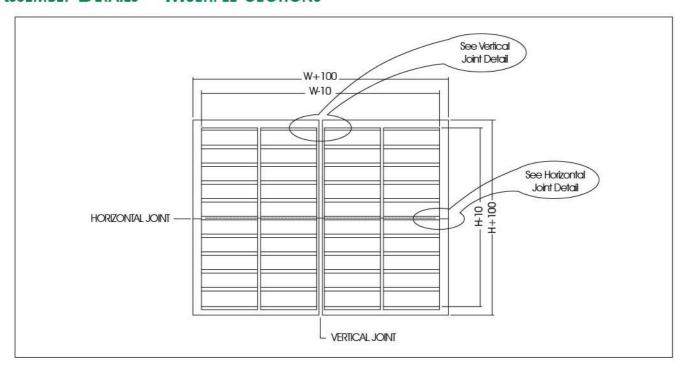


Page 24 NAFFCOFlow.com

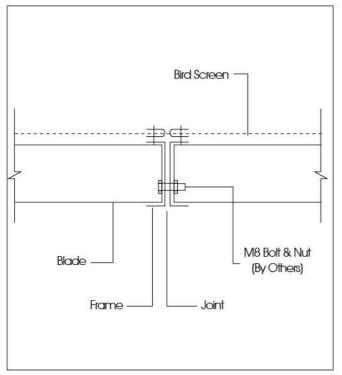


#### MODEL: NFC FAL GI 9910

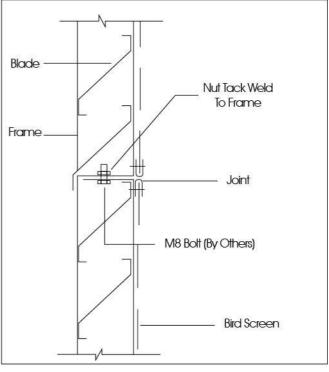
#### ASSEMBLY DETAILS - MULTIPLE SECTIONS



Vertical Joint Detail



Horizontal Joint Detail







#### Fresh Air Louver

Stationary Louver is designed to provide air intake and air exhaust openings in building exterior walls to protect against the direct ingress of rain.

# MODEL: NFC FAL AL 9910 STANDARD CONSTRUCTION

The blades are positioned on 45mm to 104mm minimum centres up to 118mm maximum centres at 45 degrees and has a high free area to provide minimum resistance to airflow.

FRAME: Extruded aluminium profile 1.5mm thick
 BLADES: Extruded aluminium profile 1.2mm thick

STANDARD FINISH: Mill aluminium finish

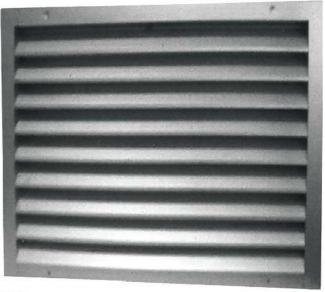
SCREEN: Expanded aluminium bird screen

MIN SIZE: 300mm x 300mm

• MAX SIZE: 1200mm W x 2000mm H - Larger sizes will be in multiple sections.

#### OPTIONS (UPGRADES)

- Code A Anodized aluminium in silver
- Code P Polyester powder coated
- Code Z Painted to RAL (epoxy coated)
- Code I Expanded aluminium insect screen
- Code T Bird screen in stainless steel 12mm x 12mm x 0.7mm.



NFC FALAL 9910

Page 26 NAFFCOFlow.com



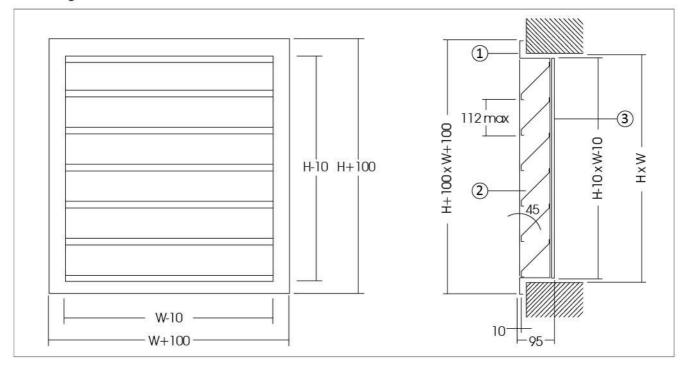
#### MODEL: NFC FAL AL 9910

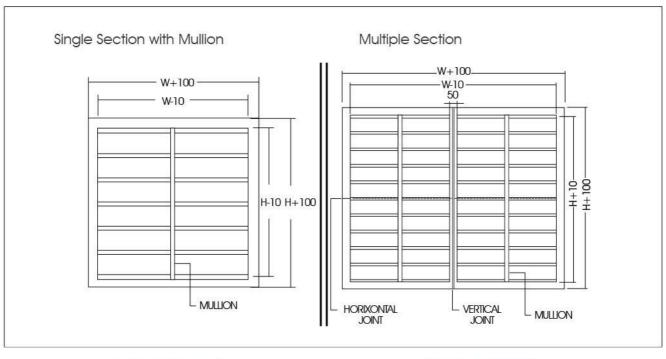
#### ASSEMBLY - SINGLE SECTION

1. Casing

2. Blade

3. Bird Screen











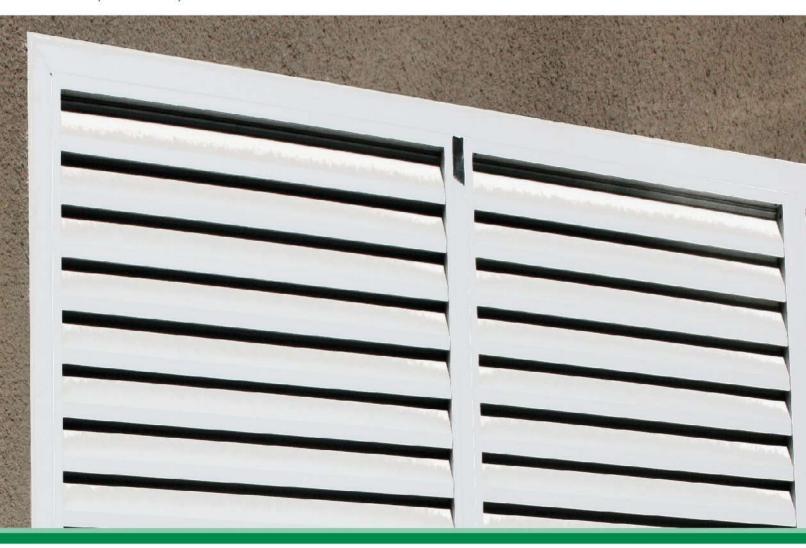
#### Technical Data Model: NFC FAL AL 9910

Application of stationary louver selecting velocity through free area that gives an acceptable pressure drop for intake and exhaust application.

#### SELECTION PROCEDURE FOR STATIONARY LOUVERS

Select Fresh Air Intake Louver with a given Air volume of 1 Cu. m/s and 3.5 m/s free area velocity. Determine Louver Free Area:

- A. Dividing the given air volume (1.5 Cu.m/s) by free area velocity (3.5 m/s, do not exceed to 4.2 m/s for fresh air intake application).
- B. Select a suitable louver from Free Area Chart
  - 1.0m Wide x 1.3m High,
  - 1.2m Wide x 1.1m High,
  - 1.4m Wide x 1.0m High.
- C. Check the pressure drop of the selected louver on the Pressure Drop Chart: The pressure drop across the selected size of louvers is 25 Pa.



Page 28 NAFFCOFlow.com



#### Technical Data Model: NFC FAL AL 9910

Application of stationary louver selecting velocity through free area that gives an acceptable pressure drop for intake and exhaust application.

#### LOUVER FREE AREA CHART

H (m)	Width (m)																			
	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2	2.1	2.2
0.3	0.013	0.018	0.024	0.029	0.035	0.040	0.045	0.051	0.057	0.062	0.064	0.070	0.075	0.081	0.087	0.092	0.098	0.103	0.109	0.114
0.4	0.022	0.032	0.042	0.052	0.062	0.072	0.082	0.091	0.101	0.111	0.115	0.124	0.134	0.144	0.154	0.164	0.174	0.184	0.193	0.203
0.5	0.030	0.044	0.057	0.071	0.084	0.098	0.111	0.125	0.138	0.152	0.156	0.170	0.183	0.196	0.210	0.223	0.237	0.250	0.264	0.277
0.6	0.039	0.056	0.073	0.090	0.107	0.124	0.141	0.158	0.175	0.192	0.198	0.215	0.232	0.249	0.266	0.283	0.300	0.317	0.334	0.352
0.7	0.047	0.067	0.088	0.109	0.129	0.150	0.171	0.191	0.212	0.233	0.240	0.260	0.281	0.302	0.322	0.343	0.364	0.384	0.405	0.426
0.8	0.055	0.079	0.103	0.128	0.152	0.176	0.201	0.225	0.249	0.273	0.282	0.306	0.330	0.355	0.379	0.403	0.427	0.452	0.476	0.500
0.9	0.063	0.910	0.119	0.147	0.175	0.203	0.230	0.258	0.286	0.314	0.324	0.352	0.379	0.407	0.435	0.463	0.491	0.519	0.547	0.575
1	0.082	0.119	0.155	0.191	0.228	0.264	0.300	0.337	0.373	0.409	0.422	0.458	0.495	0.531	0.567	0.604	0.640	0.676	0.713	0.749
1.1	0.091	0.132	0.172	0.213	0.253	0.293	0.334	0.374	0.415	0.455	0.469	0.509	0.549	0.590	0.630	0.671	0.711	0.751	0.792	0.832
1.2	0.099	0.143	0.187	0.231	0.275	0.319	0.363	0.407	0.451	0.495	0.510	0.554	0.598	0.642	0.686	0.730	0.774	0.818	0.862	0.906
1.3	0.107	0.155	0.203	0.250	0.298	0.345	0.393	0.440	0.488	0.536	0.552	0.599	0.647	0.694	0.742	0.789	0.837	0.885	0.932	0.980
1.4	0.116	0.167	0.218	0.269	0.320	0.371	0.422	0.474	0.525	0.576	0.593	0.644	0.695	0.747	0.798	0.849	0.900	0.951	1.002	1.053
1.5	0.124	0.178	0.233	0.288	0.343	0.397	0.452	0.507	0.562	0.616	0.635	0.690	0.744	0.799	0.854	0.909	0.963	1.018	1.073	1.127
1.6	0.132	0.190	0.248	0.307	0.365	0.423	0.482	0.540	0.598	0.657	0.677	0.735	0.793	0.852	0.910	0.968	1.027	1.085	1.143	1.202
1.7	0.140	0.202	0.264	0.326	0.388	0.450	0.512	0.574	0.635	0.697	0.718	0.780	0.842	0.904	0.966	1.028	1.090	1.152	1.214	1.276
1.8	0.148	0.214	0.279	0.345	0.410	0.476	0.541	0.607	0.672	0.738	0.760	0.826	0.891	0.957	1.022	1.088	1.153	1.219	1.284	1.350
1.9	0.156	0.225	0.295	0.364	0.433	0.502	0.571	0.640	0.709	0.778	0.802	0.871	0.940	1.009	1.079	1.148	1.217	1.286	1.355	1.424
2.0	0.164	0.237	0.310	0.383	0.455	0.528	0.601	0.674	0.746	0.819	0.844	0.917	0.989	1.062	1.135	1.208	1.280	1.353	1.426	1.499

In line with NAFFCO Flow Control policy for continuous product development, NAFFCO Flow Control has the right to change specifications without prior notice.





#### **Extract Air Louver**

Stationary Louver is designed to provide air intake and air exhaust openings in building exterior walls to protect against the direct ingress of rain.

# MODEL: NFC EAL AL 9910 STANDARD CONSTRUCTION

The blades are positioned on 45mm to 104mm minimum centres up to 118mm maximum centres at 45 degrees and has a high free area to provide minimum resistance to airflow.

FRAME: Extruded aluminium profile 1.5mm thick
 BLADES: Extruded aluminium profile 1.2mm thick
 STANDARD FINISH: Powder coated to RAL 9010/9016 Colour

SCREEN: Bird screen/Wire mesh in GI/AL

MIN SIZE: 150mm x 1500mm

• MAX SIZE: 3000mm W x 30000mm H - in single section, larger sizes will be in multiple

sections.

#### OPTIONS (UPGRADES)

Other colours are available upon request.

Bird screen/Wire mesh in stainless steel 12mm x 12 mm x 0.7mm



NFC FALAL 9910

Page 30 NAFFCOFlow.com



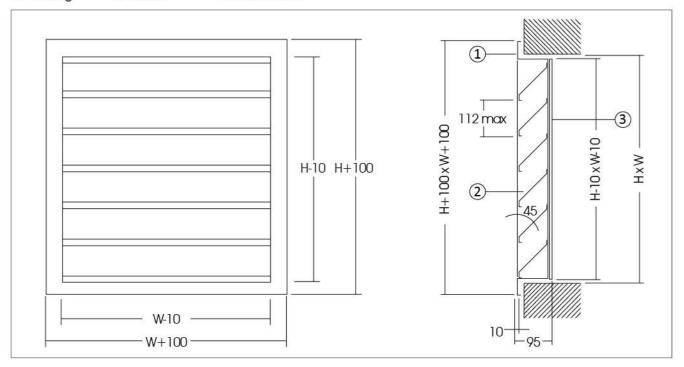
#### MODEL: NFC EAL AL 9910

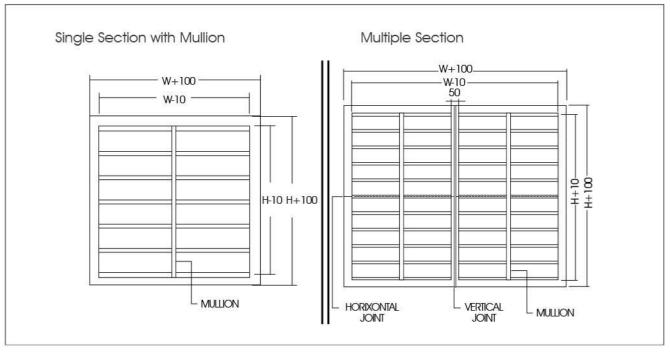
#### ASSEMBLY - SINGLE SECTION

1. Casing

2. Blade

3. Bird Screen











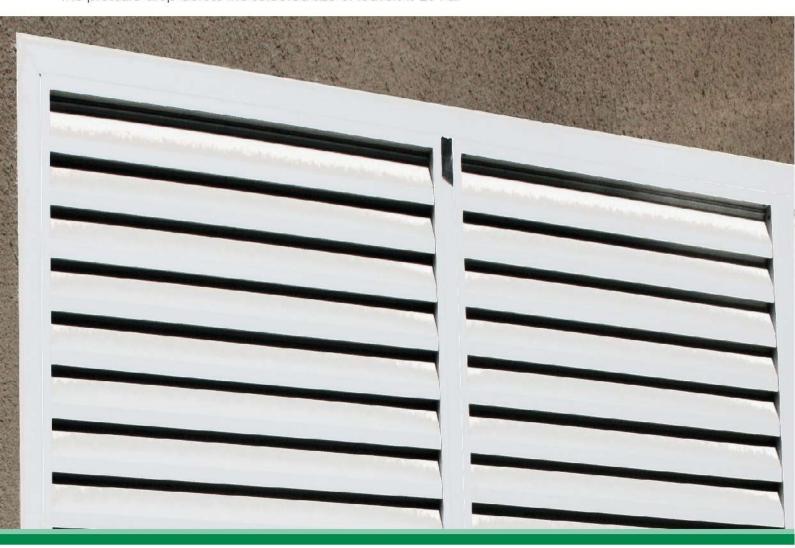
# Technical Data Model: NFC EAL AL 9910

Application of stationary louver selecting velocity through free area that gives an acceptable pressure drop for intake and exhaust application.

#### SELECTION PROCEDURE FOR STATIONARY LOUVERS

Select Extarct Air Louver with a given Air volume of 1 Cu. m/s and 3.5 m/s free area velocity. Determine Louver Free Area:

- A. Dividing the given air volume (1.5 Cu.m/s) by free area velocity (3.5 m/s, do not exceed to 4.2 m/s for air application).
- B. Select a suitable louver from Free Area Chart
  - 1.0m Wide x 1.3m High,
  - 1.2m Wide x 1.1m High,
  - 1.4m Wide x 1.0m High.
- C. Check the pressure drop of the selected louver on the Pressure Drop Chart: The pressure drop across the selected size of louvers is 25 Pa.



Page 32 NAFFCOFlow.com



#### Technical Data Model: NFC EAL AL 9910

Application of stationary louver selecting velocity through free area that gives an acceptable pressure drop for intake and exhaust application.

#### LOUVER FREE AREA CHART

H (m)	Width (m)																			
	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2	2.1	2.2
0.3	0.013	0.018	0.024	0.029	0.035	0.040	0.045	0.051	0.057	0.062	0.064	0.070	0.075	0.081	0.087	0.092	0.098	0.103	0.109	0.114
0.4	0.022	0.032	0.042	0.052	0.062	0.072	0.082	0.091	0.101	0.111	0.115	0.124	0.134	0.144	0.154	0.164	0.174	0.184	0.193	0.203
0.5	0.030	0.044	0.057	0.071	0.084	0.098	0.111	0.125	0.138	0.152	0.156	0.170	0.183	0.196	0.210	0.223	0.237	0.250	0.264	0.277
0.6	0.039	0.056	0.073	0.090	0.107	0.124	0.141	0.158	0.175	0.192	0.198	0.215	0.232	0.249	0.266	0.283	0.300	0.317	0.334	0.352
0.7	0.047	0.067	0.088	0.109	0.129	0.150	0.171	0.191	0.212	0.233	0.240	0.260	0.281	0.302	0.322	0.343	0.364	0.384	0.405	0.426
0.8	0.055	0.079	0.103	0.128	0.152	0.176	0.201	0.225	0.249	0.273	0.282	0.306	0.330	0.355	0.379	0,403	0.427	0.452	0.476	0.500
0.9	0.063	0.910	0.119	0.147	0.175	0.203	0.230	0.258	0.286	0.314	0.324	0.352	0.379	0.407	0.435	0.463	0.491	0.519	0.547	0.575
1	0.082	0.119	0.155	0.191	0.228	0.264	0.300	0.337	0.373	0.409	0.422	0.458	0.495	0.531	0.567	0.604	0.640	0.676	0.713	0.749
1.1	0.091	0.132	0.172	0.213	0.253	0.293	0.334	0.374	0.415	0.455	0.469	0.509	0.549	0.590	0.630	0.671	0.711	0.751	0.792	0.832
1.2	0.099	0.143	0.187	0.231	0.275	0.319	0.363	0.407	0.451	0.495	0.510	0.554	0.598	0.642	0.686	0.730	0.774	0.818	0.862	0.906
1.3	0.107	0.155	0.203	0.250	0.298	0.345	0.393	0.440	0.488	0.536	0.552	0.599	0.647	0.694	0.742	0.789	0.837	0.885	0.932	0.980
1.4	0.116	0.167	0.218	0.269	0.320	0.371	0.422	0.474	0.525	0.576	0.593	0.644	0.695	0.747	0.798	0.849	0.900	0.951	1.002	1.053
1.5	0.124	0.178	0.233	0.288	0.343	0.397	0.452	0.507	0.562	0.616	0.635	0.690	0.744	0.799	0.854	0.909	0.963	1.018	1.073	1.127
1.6	0.132	0.190	0.248	0.307	0.365	0.423	0.482	0.540	0.598	0.657	0.677	0.735	0.793	0.852	0.910	0.968	1.027	1.085	1.143	1.202
1.7	0.140	0.202	0.264	0.326	0.388	0.450	0.512	0.574	0.635	0.697	0.718	0.780	0.842	0.904	0.966	1.028	1.090	1.152	1.214	1.276
1.8	0.148	0.214	0.279	0.345	0.410	0.476	0.541	0.607	0.672	0.738	0.760	0.826	0.891	0.957	1.022	1.088	1.153	1.219	1.284	1.350
1.9	0.156	0.225	0.295	0.364	0.433	0.502	0.571	0.640	0.709	0.778	0.802	0.871	0.940	1.009	1.079	1.148	1.217	1.286	1.355	1.424
2.0	0.164	0.237	0.310	0.383	0.455	0.528	0.601	0.674	0.746	0.819	0.844	0.917	0.989	1.062	1.135	1.208	1.280	1.353	1.426	1.499

In line with NAFFCO Flow Control policy for continuous product development, NAFFCO Flow Control has the right to change specifications without prior notice.





#### Fresh Air Louver

Stationary Louver is designed to provide air intake and air exhaust openings in building exterior walls to protect against the direct ingress of rain.

#### MODEL: NFC FAL AL 9510

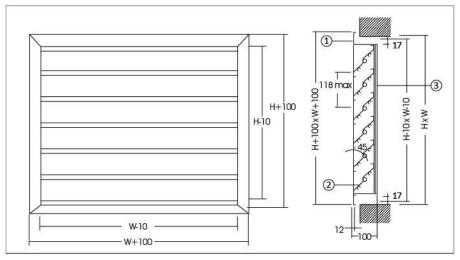
General construction as type NFC FAL AL 9510 but with drainable frame and blades. Drain gutter in each blade and downspouts in vertical frames allows water to drain from louver to minimize water cascade from blade to blade.

#### SINGLE SECTION

1. Casing

2. Blade

3. Bird Screen

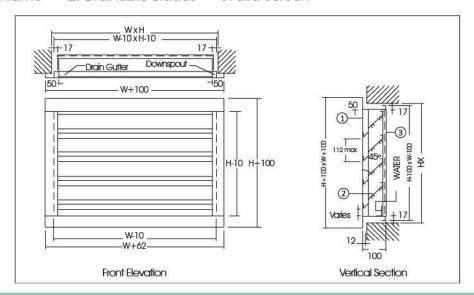


#### SINGLE SECTION

1. Drainable Frame

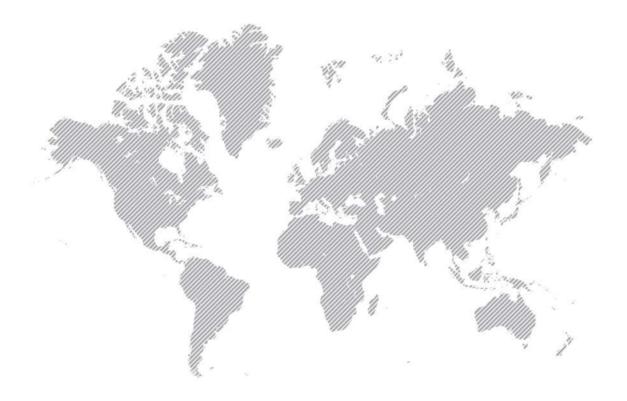
2. Drainable Blades

3. Bird Screen



Page 34 NAFFCOFlow.com





Serving Over 100 Countries Worldwide